PREPARATION OF NEW CHIRAL PYRROLIDINEBISPHOSPHINES AS HIGHLY EFFECTIVE LIGANDS FOR CATALYTIC ASYMMETRIC SYNTHESIS OF  $R-(-)$ -PANTOLACTONE<sup>1)</sup>

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Abstract: New chiral pyrrolidinebisphosphines, MSCPM, PCPM and BCPM, were prepared. Among them, BCPM was found to be the most effective ligand for catalytic asymmetric synthesis of R-(-)-pantolactone.

Previously, we developed the chiral pyrrolidinebisphosphine named as BPPM which was found to be the most effective chiral ligand for catalytic asymmetric synthesis of  $\alpha$ -amino acids,  $\alpha$ -methylsuccinic acid, and  $R-(-)$ pantolactone. 2)

Furthermore, our studies on the mechanism of asymmetric hydrogenation of itaconic acid with  $BPPM-Rh$ <sup>+</sup> complex using  $31P-NMR$  spectroscopy indicated the intermediary key structure of BPPM-Rh+-itaconic acid complex as shown in Fig.1, where the conformation of diphenyl groups substituted on the phosphine-2 played a more important role in determining the asymmetric induction than that on the phosphine-1.  $3, 4$ )

Fig.1





From these<sup>2,3)</sup> and the other facts<sup>5</sup>, we now prepared the  $(2S, 4S)$ -N- $(tert-butoxycarbony1)-4-(divclohexy1phosphino)-2-[(dipheny1phosphino)methy1]$ pyrrolidine (BCPM) where dicyclohexyl groups on the phosphine-1 were expected to accelerate the reactivity and improve the optical yield of asymmetric hydrogenation of trans-coordinated carbonyl group, and also diphenyl groups on the phosphine-2 to keep the high stereoselectivity.

The chiral pyrrolidinebisphosphines,  $(2S, 4S)-N$ -substituted-4-(dicyclohexylphosphino)-2-[(diphenylphosphino)methyl]pyrrolidines (11,13a,13b), were synthesized from 4-hydroxy-L-proline ethyl ester hydrochloride (Scheme 1).

N-Protection of 1 with methanesulfonyl chloride was followed by reduction with LiAlH<sub>4</sub> in THF to produce a diol  $(3)$ . After the selective protection of the primary alcohol with tert-butyldimethylsilyl chloride in THF, mesylation of the free alcohol and subsequent phosphination with sodium diphenylphosphide in dioxane-THF proceeded to give monophosphino compound  $(6)$ . Oxidation of 6 with 10% hydrogen peroxide in MeOH and subsequent desilylation with 3% methanolic hydrogen chloride gave the phosphine oxide  $(7)$ . The phosphinyl compound (7) was then hydrogenated in MeOH with hydrogen (150 atm) at 150 "C for 2 days over  $5\%$  Rh-Al<sub>2</sub>O<sub>3</sub> to give the dicyclohexylphosphinyl compound  $(8)$ . Mesylation of the primary alcohol of 8 followed by usual phosphination and oxidation gave the bisphosphinyl compound (10). Reduction of the phosphine oxide was achieved by refluxing with HSiCl<sub>3</sub>-NEt<sub>3</sub> in CH<sub>3</sub>CN under argon and followed by treatment with 30% NaOH. The resulting product was purified by recrystallization to give  $(2S, 4S)-N-(\text{methanesulfony1})-4-(\text{divoclohexyl}$ phosphino)-2-[(diphenylphosphino)methyl]pyrrolidine (MSCPM, 11). The other N-substituted pyrrolidinebisphosphines were synthesized as follows. Demesylation of 10 was achieved by heating with  $48\%$  HBr and phenol<sup>6)</sup> to give the free amine  $(12)$ , which was then transformed into  $(2S, 4S)$ -N- $(phenyl$ carbamoyl)- and (2S,4S)-N-(tert-butoxycarbonyl)-4-(dicyclohexylphosphino)- 2-[(diphenylphosphino)methyl]pyrrolidine (PCPM 13a, BCPM **13b)** by the reduction and subsequent reactions with phenylisocyanate and di-tert-butyl dicarbonate, respectively.<sup>7)</sup>

Asymmetric hydrogenation of ketopantolactone was carried out with the substrate (5.0 mmol),  $[Rh(C0D)Cl]_2$  (2.5x10<sup>-2</sup> mmol) and bisphosphine ligand  $(5.5 \times 10^{-2}$  mmol) under hydrogen (50 atm) at 50 °C for 45 hr in THF (5 ml). The hydrogenation with  $[BCPM (13b)]/[Rh]/[substrate]=1.1/1.0/1000$  was also examined (Scheme 2). Table 1 shows the optical yield and the configuration of the product.



bisphosphine

ligands		[substrate]/[Rh]	conv. $(\mathbb{Z})^{b}$	$[\alpha]_{\mathbf{n}}$	opt. yield $(\mathbb{Z})^{\mathcal{C}}$	config.
MSCPM (11)		100	100	$-33.6^\circ$	66.3	R
PCPM	(13a)	100	100	$-36.9^\circ$	72.8	R
<b>BCPM</b>	(13b)	100	100	$-46.6^{\circ}$	92.0	R
<b>BCPM</b>	$(13b)^{d}$	100	100	$-44.7^{\circ}$	88.2	R
<b>BCPM</b>	(13b)	1000	100	$-45.9^{\circ}$	90.5	R

Table 1. Asymmetric Hydrogenation of Ketopantolactone.<sup>a)</sup>

*a)* All hydrogenations were carried out with [substrate]=l.O M in THF unless otherwise noted. *b)* Determined by GLC analysis.

c)  $\lceil \alpha \rceil_{n}^{2.5}$ -50.7° (c2.05, H<sub>2</sub>0)<sup>8</sup>, d) Solvent: benzene.

R-(-)-Pantolactone of very high optical purity was obtained when BCPM (13b) was used as a ligand. The stereoselectivity of over 91%-92% with [substrate]=l.O M was achieved.

It should be emphasized that the present asymmetric hydrogenation catalyzed by BCPM-Rh proceeds smoothly with the high enatioselectivity (opt. yield  $\geqslant 90.5\%$ ) at even a high substrate to catalyst ratio (1000 : 1).

Further investigations along this line are actively under way.

## Referrences and Notes

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